
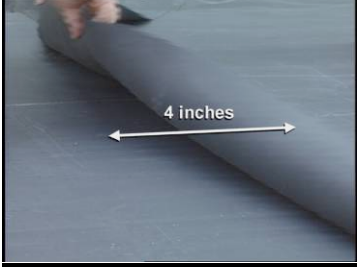





Firestone

SPECIALTY PRODUCTS

PondGard Installation Detail 10- Creating a Seam with 3" Quickseam Splice Tape

	<p><u>Step 1-</u> Ensure the liner is dry and free of mud or other contaminants.</p>
	<p><u>Step 2-</u> Overlap the adjacent PondGard panels by a minimum of 4". Allow the PondGard panels to relax for 15 minutes.</p>
	<p><u>Step 3-</u> Mark the overlap with a white marker to ensure the PondGard returns to this placement after priming.</p>
	<p><u>Step 4-</u> Tack-back the overlap of the top PondGard panel using QuickPrime as an adhesive.</p>
	<p><u>Step 5-</u> Using a scrubber pad and holder; apply the QuickPrime Plus primer to the bottom surface of the top PondGard panel and the top surface edge of the bottom PondGard panel.</p>

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SPECIALTY PRODUCTS

PondGard Installation Detail 10 (continued)- Creating a Seam with 3" Quickseam Splice Tape



Step 6- Adhere the 3" QuickSeam Splice Tape to the primed surface of the bottom PondGard panel.



Step 7- Check the QuickSeam Splice Tape alignment to avoid "fish mouths" or folds in the tape.



Step 8- Expose 1/4" to 1/8" of the tape outside the overlap.



Step 9- Remove the release paper and allow the top PondGard panel to fall across the tape while pulling the release paper away at a 45° angle.





Step 10- Use a broom to brush over the splice to solidify the adhesion.

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SPECIALTY PRODUCTS

PondGard Installation Detail 10 (continued)- Creating a Seam with 3" Quickseam Splice Tape

	<p>Step 11- Using a hand or stand-up roller; roll the seam longitudinally and across the seam in overlapping sections to mate the seam together.</p>
	<p>Step 12- Using a compressed air source, test all bonded seams using a minimum 50 p.s.i. air supply directed through a 3/16" nozzle held within 2" of the seam edge.</p> <p>Note: do not exceed 75 p.s.i. or it may cause damage to the seam.</p>

This Detail featured these Firestone Specialty Products:

Item

- PondGard Rubber Membrane
- 3" QuickSeam Splice Tape
- QuickPrime Plus Primer
- QuickScrubber
- QuickScrubber Plus
- Hand roller
- Quick Roller

Part Number(s)

Varies by Size
W56RAC1603 or W56RAC1698
W563587041 or W563587044
W563582045
W563582049
W563582023
W563582026